**Product data sheet**

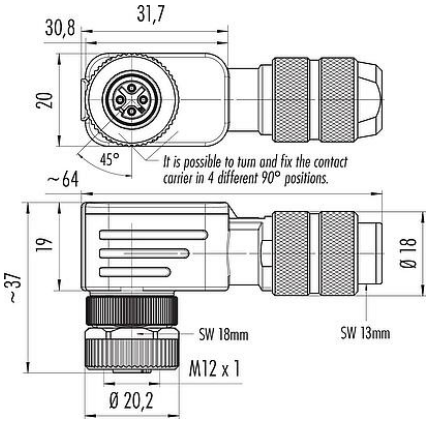
# Automation technology - Sensors and actuators

| | |
|---|---|
| Product description | **M12 Female angled connector, Contacts: 4, 6.0-8.0 mm, shieldable, crimping (Crimp contacts must be ordered separately), IP67, UL 2238** |
| Area | **M12-A** |
| Coding | **A-coded** |
| Series | **713** |
| Part no. | **99 1434 824 04** |

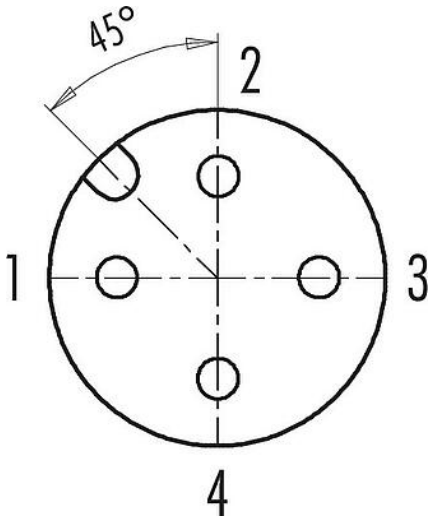
## Illustration (may vary)



## Scale drawing




## Contact arrangement (Plug-in side)




**You can find the assembly instructions on the next page.**

## Technical data

### General features

| | |
|---|---|
| Part no. | 99 1434 824 04 |
| Connector design | Female angled connector |
| Type standard | DIN EN 61076-2-101 |
| Coding | A-coded |
| Version | Connector socket angled |
| Connector locking system | screw |
| Termination | crimping (Crimp contacts must be ordered separately) |
| Degree of protection | IP67 |
| Connection cross-section | 0.34-1.50 mm² / AWG 22-16 |
| Cable outlet | 6.0-8.0 mm |
| Twistability | 90° (4 coding options) |
| Temperature range from/to | -40 °C / 85 °C |
| Mechanical operation | > 100 Mating cycles |
| Weight (g) | 66.41 |
| Customs tariff number | 85369010 |
| Country of Origin | DE |

### Electrical parameters

| | |
|---|---|
| Rated voltage | 250 V |

**Product data sheet**

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| | |
|---|---|
| Rated impulse voltage | 2500 V |
| Rated current | 4.0 A |
| Insulation resistance | > $10^8$ Ω |
| Pollution degree | 3 |
| Overvoltage category | II |
| Insulating material group | III |
| EMC compliance | shieldable |
| Shield connection | Iris type spring |

## Material

| | |
|---|---|
| Housing material | Zinc die-cast nickel-plated |
| Contact body material | PA |
| Contact material | CuSn (bronze) |
| Contact plating | Au (gold) |
| Locking material | Zinc die-cast nickel-plated |
| REACH SVHC | CAS 7439-92-1 (Lead) |
| SCIP number | 5452b733-f050-4d85-92d4-bbe1f3960ebc |

## Authorization/approvals

| | |
|---|---|
| Approvals | UL 2238 |
| Norms and regulations | DIN EN 61373<br>DIN EN 45545-2 (unclassified flammable mass <10g) |

## Classifications

| | |
|---|---|
| eCl@ss 11.1 | 27-44-01-02 |
| ETIM 9.0 | EC002635 |

## Declarations of conformity

| | |
|---|---|
| Low Voltage Directive | EN 60529:1991 \| EN 60204-1:2018 |

## Trade-Compliance

| | |
|---|---|
| Copper (9903.78.01) | 0.000221 kg |

**Product data sheet**

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**Product data sheet**

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**Product data sheet**

# Automation technology - Sensors and actuators

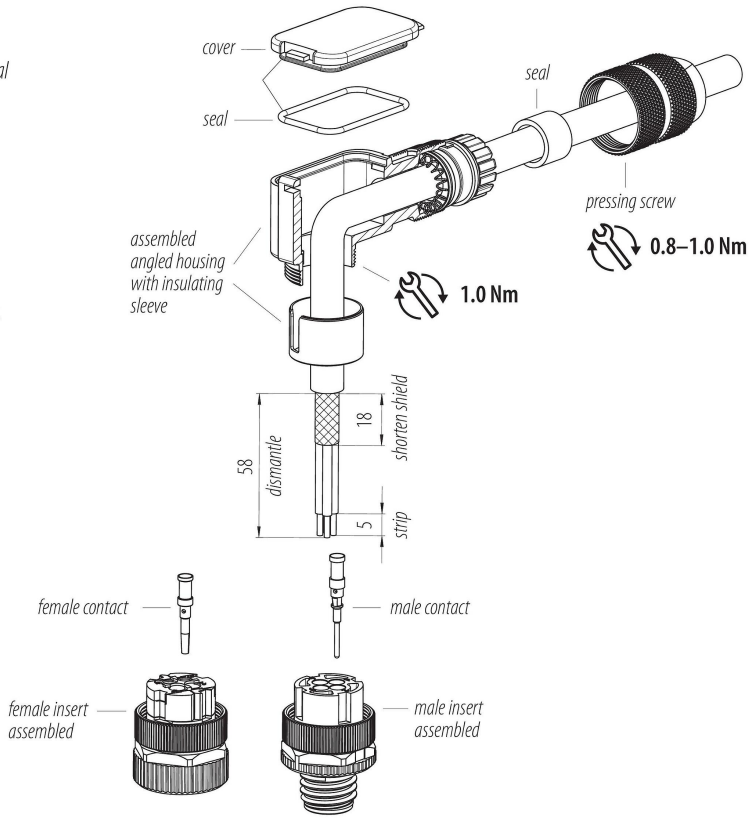
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| Part no. | **99 1434 824 04** |

## Assembly instructions

***Shielding braid diameter > 5.5 mm (independent of cable-Ø)***

1. *Bead pre-assembled housing to cable (consisting of: assembled angled housing, seal and pressing screw).*
2. *Dismantle cable, strip single wires, shorten shielding braid. (Wrap with copper tape if necessary)*
3. *Insert single wires into contacts and crimp.*
4. *Insert contacts into contact holder and lock in place.*
5. *Screw angled housing to male/female insert.*
6. *Fit seal to cover and insert cover.*
7. *Tighten pressing screw.*

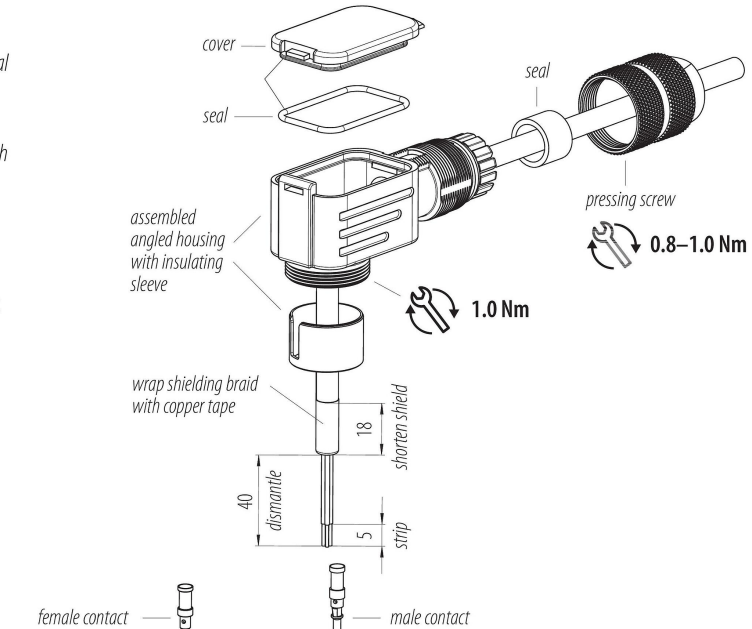
***shielding braid diameter > 5.5 mm***




***Shielding braid diameter ≤ 5.5 mm (independent of cable-Ø)***

1. *Bead pre-assembled housing to cable (consisting of: assembled angled housing, seal and pressing screw).*
2. *Dismantle cable, strip single wires, shorten shielding braid, revert to cable and wrap with copper tape.*
3. *Insert single wires into contacts and crimp.*
4. *Insert contacts into contact holder and lock in place.*
5. *Screw angled housing to male/female insert.*
6. *Fit seal to cover and insert cover.*
7. *Tighten pressing screw.*

***shielding braid diameter ≤ 5.5 mm***




Date: 03.10.2026

**Product data sheet**

# Automation technology - Sensors and actuators

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## Security notices

The connector must not be plugged or unplugged under load. Non-observance and improper use can result in personal injury.

The connectors have been developed for applications in plant engineering, control and electrical equipment construction. The user is responsible for checking whether the connectors can also be used in other areas of application.

To protect against unintentional opening of the connector, the thread between the housing and the connector head must be secured with a suitable cyanoacrylate adhesive when used in circuits with voltages dangerous to the touch. This does not apply to connectors used in SELV and PELV circuits according to IEC 61140 (EN 61140, VDE 0140-1).

Connectors which are used in circuits with voltages dangerous to the touch may only be installed and used by, or under the supervision of, persons with electrical engineering training, taking into account the applicable regulations and standards.

The user must take suitable safety precautions to ensure that the connector cannot be accidentally disconnected.

Plug connectors with enclosure protection IP67 and IP68 are not suitable for use under water. When used outdoors, the plug connectors must be protected separately against corrosion. For further information on the IP protection classes, please refer to the "Technical Information" download centre.

Please observe the pollution degree and the overvoltage category. For further information, please refer to the download center "Technical Information".

To lock the cable connector with the device connector, the threaded ring is tightened "hand-tight" (approx. 60 cNm).